

Date: Wednesday, 12/14/2005 4:03:02 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BASKET HINGE	
Job Number	: 25238		Part Number	: D22321	
Estimate Number	: 10587		Drawing Number	: D2232 REV C	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 12/14/2005	S.O. No. : N/A	Drawing Revision	: C	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 1/10/2006 Qty: 103 Um: Each	
Previous Run	: N/A		Type	: PURCHASED PARTS	
Written By	: SEE COMMENT Below				
Checked & Approved By	: SEE COMMENT Below				
Comment	: Est.B 01.06.07 Now laser cut EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
Comment: PURCHASING Issue P/O: <u>00000298</u> <i>As 12/15</i> Laser cut as per DWG D2232 Material: 304/316 ss 0.125" thick Material release note attached		

1.0	PG	PURCHASING
Comment: PURCHASING Issue P/O: <u>00000298</u> <i>As 12/15</i> Laser cut as per DWG D2232 Material: 304/316 ss 0.125" thick Material release note attached		

1.0	PG	PURCHASING
Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s) Hinge		

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Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s) Hinge		

2.0	D22321F	Hinge
Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s) Hinge		

2.0	D22321F	Hinge
Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s) Hinge		

3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached		

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Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached		

4.0	QC6	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK		

4.0	QC6	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK		

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1		

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
06-01-22	S	Make Change as shown. Permanent Change <i>J</i>					<i>J</i> 06-01-22

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: *J* Date: *06/01/24*
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 12/14/2005 4:03:02 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 25238

Part Number: D22321

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS2

CYLoc610112 3

103

7.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Sure 06/01/25

103

DP 06/01/24

103

Job Completion

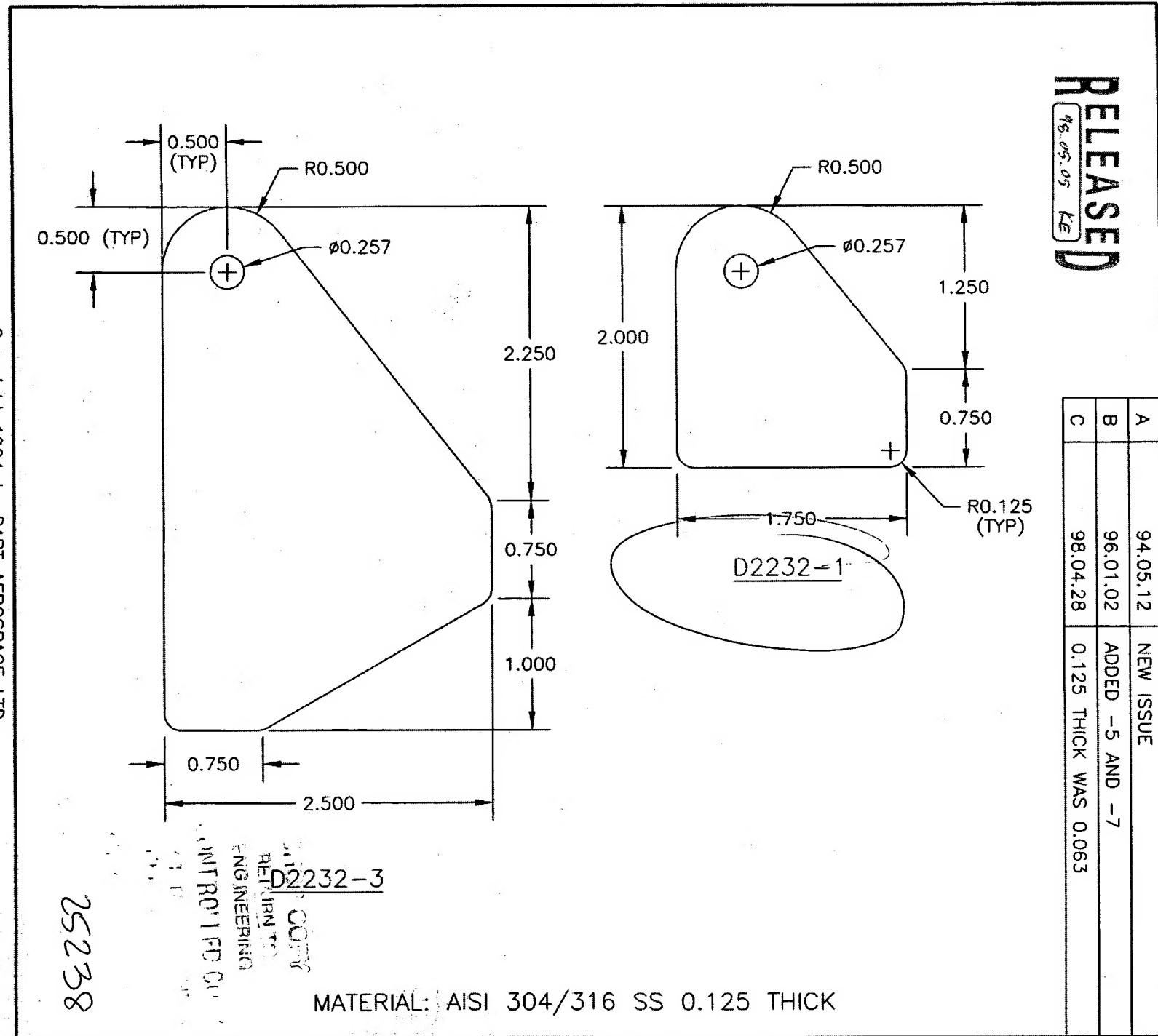


W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



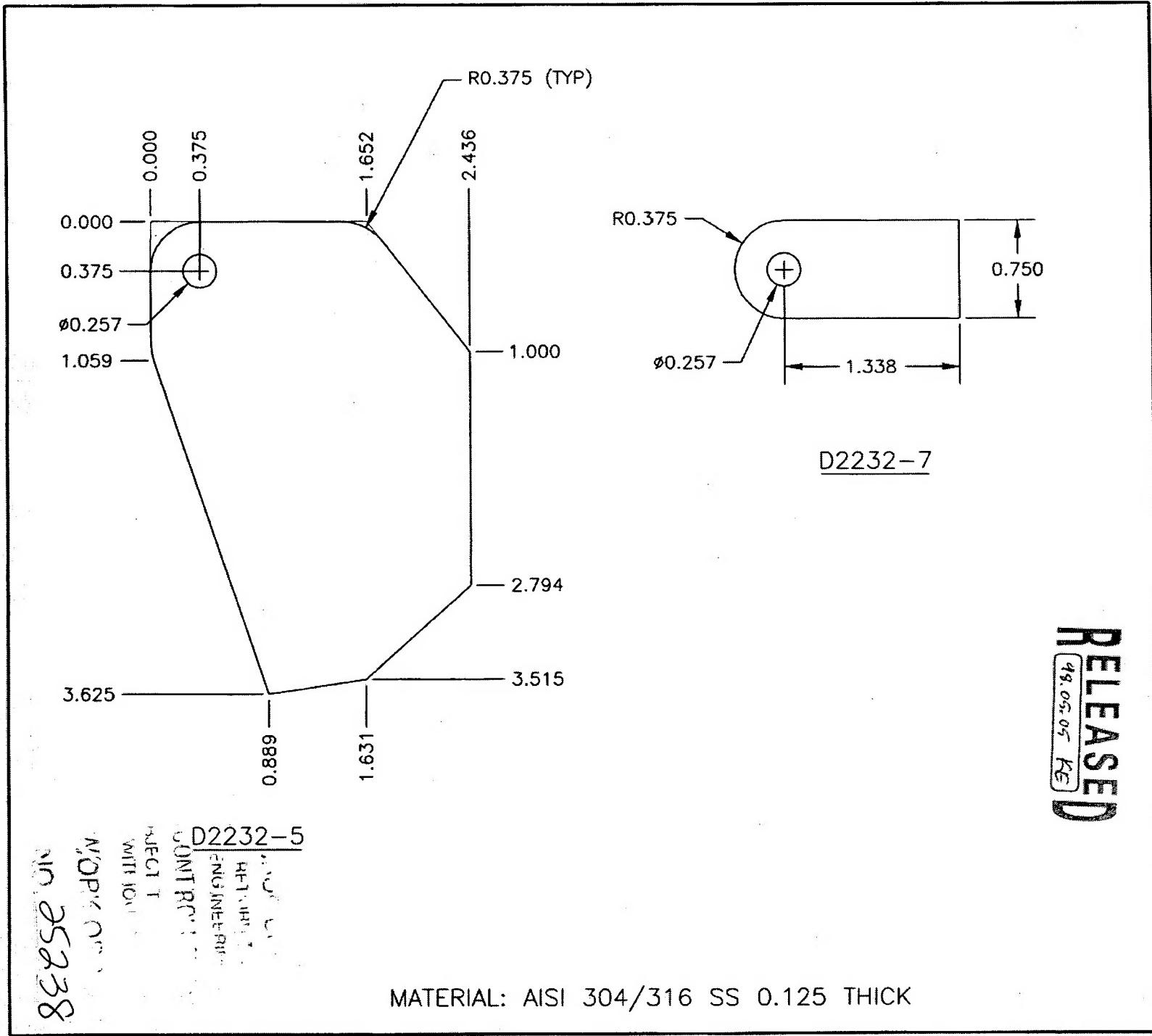
RELEASED

18.05.05
KE

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD
CHECKED	APPROVED	HAWKESBURY, ONTARIO, CANADA
DATE	DRAWING NO.	REV. C
98.04.28	D2232	SHEET 1 OF 2
A	94.05.12	TITLE
B	96.01.02	BASKET HINGE
C	98.04.28	SCALE
	0.125 THICK WAS 0.063	1:1

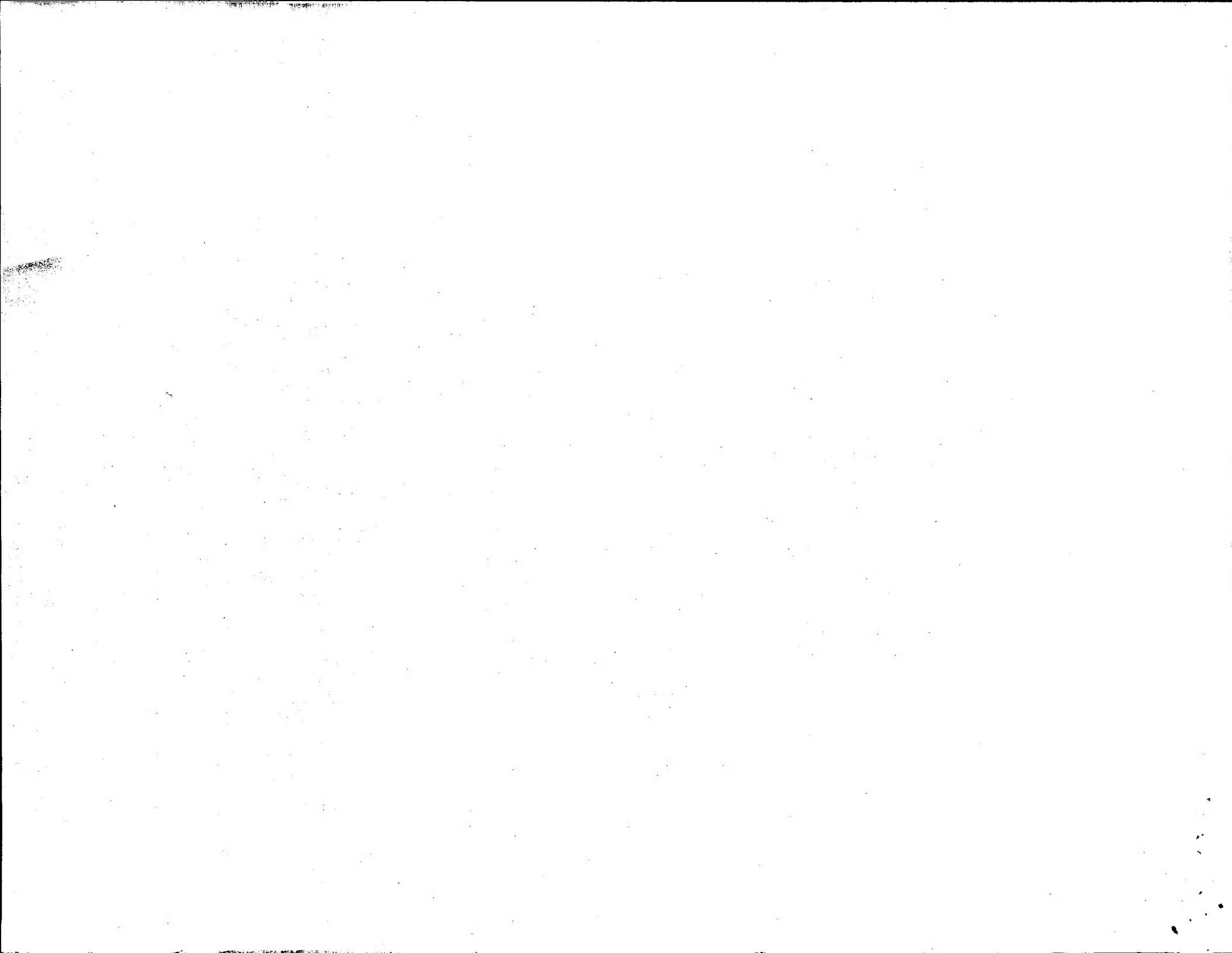


DART



DESIGN	DRAWN BY	DART AEROSPACE LTD
CHECKED	APPROVED	HAWKESBURY, ONTARIO, CANADA
		REV. C
		D2232
DATE		SHEET 2 OF 2
98.04.28		SCALE
		1:1
	TITLE	BASKET HINGE

RELEASED
49.05.05 KG



 威茂實業股份有限公司

YIEH MAU CORP.

INVOICE NO. :

COMMODITY :

F05MS25R

PRIME COLD ROLLED STAINLESS STEEL SHEET

工廠:高雄縣路竹鄉順安路345號
345, SHUN AN RD. LU CHU HSIAN
KAOHSIUNG TAIWAN R.O.C.
TEL:(07)6972885 FAX:(07)6973006
CERTIFICATE NO: F05MS25R
DATE OF ISSUE:03/31/2005
PAGE:3

SPECIFICATION:

CUSTOMER:

AISI 304

INTEGRIS METALS LTD

SIZE	BUYER'S ITEM NUMBER	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties Tensile Test GL=50 mm/m					Chemical Composition (%)							
			KGS	LBS			Y.S. (N/mm ²)	T.S. (N/mm ²)	E.L. (%)	HRB	H V	C x100	Si x100	Mn x100	P x1000	S x1000	Ni x100	Cr x100	N x100
AISI 304 2B 11GA / 48" X 120"	(7427-6445)	1	1,404	3,095	YU136029	42S56953A-2122	275	630	51	83	164	4.1	52	109	31	3	820	1817	2.4
11GA / 48" X 120"	(7427-6445)	1	1,051	2,317	YU136029	42S56953A-2123	275	630	51	83	164	4.1	52	109	31	3	820	1817	2.4
11GA / 48" X 96"	(7427-6403)	1	1,398	3,082	YU136785	42S60093B-11	290	659	51	84	169	4.3	47	119	28	9	809	1827	2.9
AISI 304 NO.4 16GA / 36" X 120"	(7426-6064)	1	1,396	3,078	YU232680	41856329-22111	300	670	50	82	159	4.7	50	122	25	9	805	1813	2.9

4 5,249 11,572

NO MERCURY CONTAMINATION

Remarks:
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

Bend test good for all Heat NO.

PRODUCT IN ACCORDANCE WITH ASTM A240, A480,
A282E, ASME SA240, QQ-S766D.
P.O. NO.: 494470

YIEH MAU CORP.


Manager of Quality Assurance Section

11 ga 304 2B SS

J
06-01-07

100# 186, 215, 146, 248, 245